



SPRAY GALV #16-845

A cold galvanizing primer that contains 52% Type I inorganic zinc in the dried paint film. Resists oxidation, and the galvanizing protection continues even if scratched. Can be topcoated for maximum durability. Contains an additive which results in less smoke and electrode wear when welding through it, and cuts faster than 100% zinc rich coatings.

Suggested Uses:

Eliminate corrosion between welded substrates
 Effective touch-up for hot dip galvanized surfaces
 Metal fabrication
 Piping

Packaging:

UPC Code	043281001076
Cans per case	6
Shipping weight per case	7 lbs.
Container	16 fluid ounce can
Label weight	15 ounces (425 grams)
Shipping Classification	limited quantity, UN 1950
Hazard Class	2.1

Properties:

Coverage	Up to 15 square feet
Cleanup	Paint or lacquer thinner
Flammability	Extremely Flammable
Flash point	-4 F
Specific Gravity	0.87
Solids Content	52%
% Zinc in dried paint film	52%
MIR value	0.90, cannot exceed 1.00
HAPs content	17%
Storage Temperature	40-100F
Application Temperature	50-90F
Heat Resistance	350F
Resin System	Modified Epoxy
Shelf life	Guaranteed for 2 years

Dry Time*:

To touch	5 minutes
To topcoat	20 minutes

*At 72F, 50% humidity,
 1.5 mil thickness

**Curing/Recoat time is extended with
 multiple coats and excessively thick coats**

Gloss*: Flat, <15*

*as measured on a 60 degree gloss meter

Meets or exceeds the following performance requirements:

ASTM A780
 MIL-P-26915C
 MIL-P-46105
 DOD-P-21035A
 SSPC-Paint 20

12-7-2021